

Current achievements in the production of complex biopharmaceuticals with moss bioreactors

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Abstract Transgenic plants are promising alternatives for the low-cost and safe pathogen-free production of complex recombinant pharmaceutical proteins (molecular farming). Plants as higher eukaryotes perform posttranslational modifications similar to those of mammalian cells. However, plant-specific protein *N*-glycosylation was shown to be immunogenic, a fact that represents a drawback for many plant systems in biopharmaceutical production. The moss *Physcomitrella patens* offers unique properties as a contained system for protein production. It is grown in the predominant haploid gametophytic stage as tissue suspension cultures in photobioreactors. Efficient secretory signals and a transient transfection system allow the secretion of freshly synthesized proteins to the surrounding medium. The key advantage of *Physcomitrella* compared to other plant systems is the feasibility of targeted gene replacements. By this means, moss strains with non-immunogenic humanized glycan patterns were created. Here we present an overview of the relevant aspects for establishing moss as a production system for recombinant biopharmaceuticals.

Keywords Protein glycosylation · Molecular farming · *Physcomitrella patens* · Biopharmaceuticals · ADCC

Abbreviations

GMP Good manufacturing practice
ADCC Antibody-dependent cellular cytotoxicity
HAS Human serum albumin

VEGF Vascular endothelial growth factor
CHO Chinese Hamster Ovary

Introduction

The production of recombinant pharmaceutical proteins began to be developed more than 25 years ago [1, 2] with nowadays more than 300 protein products on the market or in late clinical stages [3]. The vast majority of these proteins have been produced in microbial (e.g., *Escherichia coli*, *Saccharomyces cerevisiae*) or mammalian systems (mainly Chinese Hamster Ovary cells). While microbial systems are clearly superior in terms of ease of handling and high product yields, mammalian cell lines are favored when correct posttranslational modification of the protein target is necessary [3–6]. Compared to these production hosts, plant-based systems combine advantages of the currently used systems making them superior production hosts. As higher eukaryotes plants synthesize complex multimeric proteins with posttranslational modifications closely resembling mammalian modifications. The use of plants eliminates the risk of product contamination by infectious agents deriving from the used cell line or culture media [7, 8]. Agricultural growth offers opportunities for easy and nearly unlimited adaption of production scale and low-cost production. However, natural variations and inconsistencies in growth, soil and weather conditions limit the possibilities to establish current Good Manufacturing Practice (GMP) conditions, indispensable for pharmaceutical production, for field-grown plants [9]. Some of these limitations could be addressed by contained growth in greenhouses alternatively in vitro plant cell or tissue culture offers a precisely controlled environment that allows producing under GMP

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conditions [10]. Transformation of many plant species is established and easy to achieve [11]. Evidence for the feasibility of plants as expression hosts for pharmaceutical proteins was produced more than 15 years ago [12, 13]. Meanwhile several plant-derived pharmaceuticals have been submitted for clinical trials in humans and last year the first plant-derived pharmaceutical, a veterinary vaccine produced in plant cell culture, got approval to be released to the market [14]. However, most plant systems are limited in their product spectrum concerning glycosylated proteins. Protein *N*-glycosylation is a common modification found on the majority of proteins from human blood, which are main candidates as biopharmaceuticals (e.g., antibodies, growth factors, cytokines, hormones). Appropriate glycosylation may be important for activity, stability or immunogenicity of a protein [6, 15] or may influence the affinity and effectiveness of certain antibodies (antibody-dependent cellular cytotoxicity—ADCC) [16, 17]. While plants are able to attach glycan structures to proteins which are resembling mammalian glycosylation most of all alternative production systems, plant glycans contain sugar moieties which are immunogenic or were shown to cause allergic reactions in patients [18–22]. A few years ago, the moss *Physcomitrella patens* was suggested and commercialized as an alternative production host that meets this concern by providing an exceptional amenability for precise genetic modifications together with low-cost contained cultivation [23] (<http://www.greenovation.com>).

Here we summarise basic principles and recent progress in establishing moss as a safe and efficient production system for recombinant biopharmaceuticals.

Moss cultivation

In vitro cultivation of *P. patens* is established for all stages of the mosses life cycle (Fig. 1). It starts with the germination of a haploid spore under sufficient light and water supply resulting in the outgrowth of a cell filament, the so-called protonema, proliferating via apical cell divisions (Fig. 1b). Division of sub-apical protonema cells will provoke the development of branches or buds which subsequently give rise to the adult plant, i.e., the gametophore, with stems, leaflets and rhizoids (Fig. 1d). Under appropriate conditions, the adult moss plant develops sex organs. After self-fertilisation a spore capsule grows on top of the gametophore and with the subsequent release of the spores the life cycle is completed (Fig. 1a). The whole life cycle could be followed by cultivation on agar plates however, most convenient for mass production of plant material for diverse biotechnological approaches is the vegetative propagation of protonema tissue in suspension cultures. Plate cultivation is mainly performed for space-

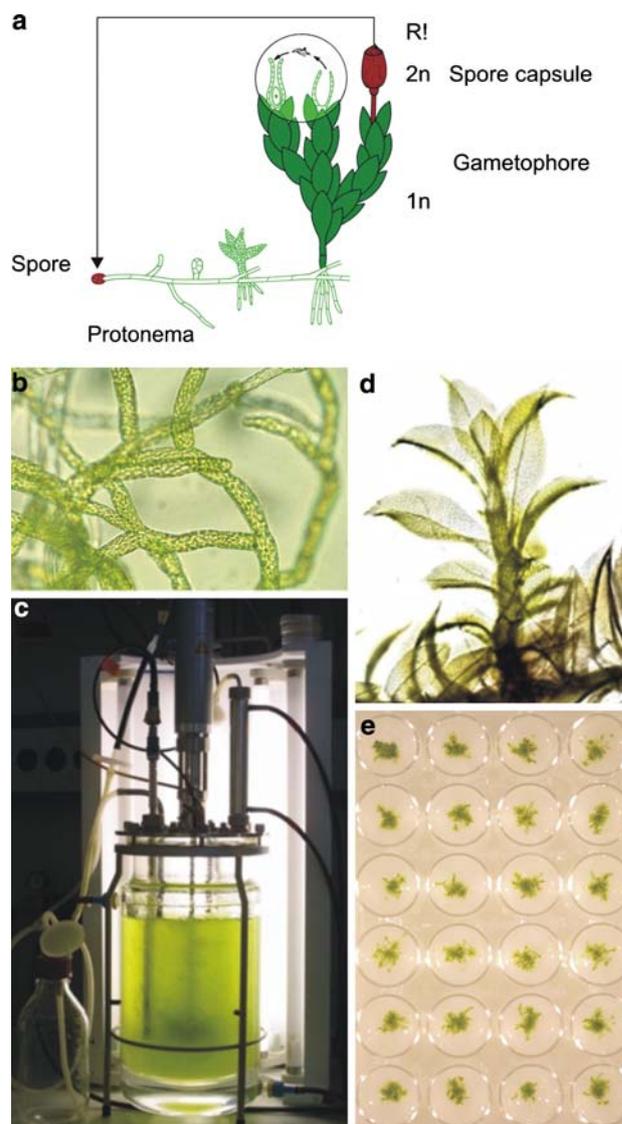


Fig. 1 Moss life cycle and in-vitro cultivation of *P. patens*. **a** Germination of spores results in the outgrowth of filamentous protonema tissue and the subsequent development of the adult gametophore which carries the sex organs and after fertilization the diploid spore capsule, resp. In-vitro propagation of protonema (**b**, **c**) in photobioreactors and of adult moss plants (**d**, **e**) on multi-well agar plates. Photographs courtesy of Annette Büttner (**d**) and Andreas Schaaf (**e**), respectively

saving storage of different transgenic strains, which should be sub-cultivated once or twice a year (Fig. 1e) [24]. For long-term storage, cryo-conservation protocols were established [25] and realized in the International Moss Stock Centre (<http://www.moss-stock-center.org/>).

Cultivation always is performed with the normally growing tissues instead of cell lines derived from callus material or single cells. Therefore, genetic instability, which might occur in de-differentiated cell lines never was observed with moss tissue cultures. The moss grows in a

simple medium of inorganic salts in constant low light or day–night light cycles. As the only necessary carbon source airborne carbon dioxide is provided. For special applications or growth of auxotrophic strains, various additives were tested on their effects of moss growth [26, 27]. The requirement of very weak light and the simplicity of the growth medium make moss cultivation very cost-effective compared to other plant cell cultures or animal and plant cultivation, respectively. Small-scale cultivation is performed in glass flasks agitated on simple shakers. Highly controllable and standardised cultivation conditions can be reached in different photo-bioreactors developed as stirred glass tanks for a volume up to 15l (Fig. 1c) [28, 29]. Parameters for high-density and uniform moss cultures were determined for semi-continuous cultivation as well as for continuous cultivation in a modular, fully scalable glass tubular bioreactor [30]. Future developments in moss bioreactor technology will focus on the improvement of this tubular system by establishing a 100-l photo-bioreactor for the manufacture of recombinant proteins to be used in clinical studies (<http://www.greenovation.com>).

Cultivation as tissue cultures is not only advantageous in terms of safety of production [10] but also enables simpler and cheaper downstream processing and purification when the pharmaceutical product is secreted from the cells. By adding different stabilizing additives (PVP, HSA) to the moss medium, product amounts could be enhanced [31]. However, enhancing concentrations of these additives interfered with the cultivation process because of foam formation or the purification process by reduced binding of the pharmaceutical product to chromatography columns. Co-expression of recombinant HSA, which is widely used as a protection agent further enhanced recovery of the target protein but avoided the negative effects of the media additives [31]. The secretory moss expression system was also used for transient protein production allowing quick feasibility studies of expression cassettes, transgenic moss strains or expression and purification purposes of a new product of choice [32–37]. The transient system was optimized for high-level expression of recombinant human VEGF (vascular endothelial growth factor) up to 10 µg/ml [38].

Genetic engineering of moss strains for enhanced product yields

The overall used method of choice for transformation of *Physcomitrella patens* is polyethyleneglycol-mediated transfection of moss protoplasts. Established protocols for the generation of transgenic moss strains, e.g., [24, 39] were modified in order to build up a transient expression system [38]. After a transfection procedure all in all taking

3 h, harvest and analysis of the recombinant protein product may start only a few hours later and last up to several weeks.

Genetic tools for improving foreign protein production focused on the establishment of promoter sets for flexible expression and the validation of signal sequences for intracellular sorting and secretion (Fig. 2). Various heterologous promoters from plant and mammalian expression systems were quantified for their activity in moss and compared with endogenous promoters [40] among the latter *Physcomitrella* tubulin and actin promoters [36, 37]. From the endogenous promoters, upstream sequences of the moss actin homologue PpAct5 were shown to be strongest in transcriptional activation. In addition, inducible promoter systems were shown to be functional in moss, e.g., the glucocorticoid-inducible gene expression system and tetracycline-repressor system [41, 42] as well as the abscisic acid and osmotic stress-induced wheat Em promoter [43] and the auxin-inducible GH3 and DR5 promoter systems [44]. Recently, a soybean heat-shock promoter was identified as strongly inducible in *Physcomitrella* after heat-shock as well as treatment with acetyl salicylic acid and was suggested for controlled recombinant protein synthesis in moss [45].

Efficient secretion signals are needed when the protein production process relies on a secretory system. Producing complex modified proteins, a secretory system is desirable not only because of ease of downstream processing and purification but also to navigate the emerging proteins through those compartments in eukaryotic cells which are responsible for many posttranslational modifications (e.g., *N*-glycosylation). These are the endoplasmic reticulum and the Golgi apparatus, which are passed by the vast majority of extracellular proteins. In different studies, secretion signals were evaluated for their efficiency in directing target proteins to the extracellular space. While human

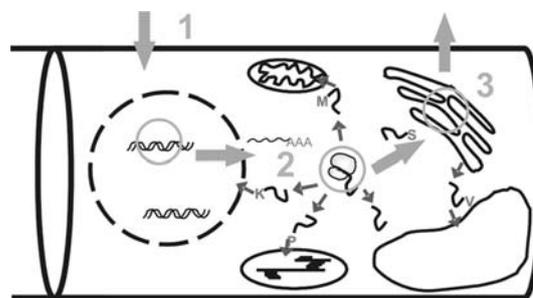


Fig. 2 Optimization of moss strains for recombinant protein production. Schematic drawing of a single moss protonema cell. 1 Cultivation scale and conditions have to be adapted to satisfy the specific requirements of protein production. 2 Genetic engineering of expression constructs provides high-level gene expression and proper intracellular protein sorting. 3 Engineering of posttranslational modifications enhances safety, functionality and efficacy of products

signals were shown to be functional in moss, most plant signals, from heterologous or moss source, turned out to be superior to the native human sequences in secretion of recombinant proteins [35, 37]. In addition to various moss secretion signals, signal sequences for intracellular storage of proteins in chloroplasts, mitochondria or the central vacuole were identified and characterized via GFP reporter fusions [34, 46–48].

Genetic engineering of moss strains for enhanced product quality

All non-human expression hosts for biopharmaceutical proteins synthesize products with slight differences to the native human counterpart. While folding and assembly of multimeric proteins generally is performed in all higher eukaryotes (e.g., plants and mammals) in the same manner, posttranslational modifications differ between species. For this reason, mammalian cell lines are the currently preferred system for the production of glycosylated proteins as their native glycosylation patterns resemble human sugar structures most. Non-mammalian systems should be adaptable to human glycosylation to avoid functional loss or immunogenicity of the produced therapeutics. An appropriate system needs to be genetically well known and amenable for genetic modifications. The moss genome has been sequenced recently (<http://www.cosmoss.org>) and large amounts of EST data comprise more than 95% of the transcribed moss genes [49–52]. Analysis of these data revealed that codon usage in moss allows expression of human genes without previous codon adaptation, which is necessary in some other hosts, e.g., algae [53]. The genetically most interesting feature of the moss is the high degree of homologous recombination in its nuclear DNA offering a convenient possibility of targeted gene knockouts. As this possibility is still not given for any other plant, the moss was termed “green yeast” [54].

In parallel with the exploitation of the moss transcriptome protein N-glycosylation was characterized and shown to exhibit the same structures as in higher plants [55, 56]. In addition, the glycosyltransferase genes responsible for key steps of complex-type glycosylation were identified and isolated from the moss genome [55].

The most critical differences between plant and human glycosylation were shown to be two plant-specific sugar moieties, a xylose connected to the core mannose residue by beta 1,2-linkage and a fucose, alpha 1,3-linked to the proximal GlcNAc (*N*-acetyl glucosamine) residue of the core glycan. While xylose is a sugar completely unknown from human glycans, the proximal fucose residue in human glycans is linked in a different fashion (alpha 1,6).

Both of the plant-specific sugars showed to confer immunogenicity to the glycosylated protein. About one-quarter of individuals with allergies developed antibodies of the allergy-relevant IgE class, which specifically recognize xylose or fucose-containing complex-type glycans [20, 57]. Moss knockout strains were created which lacked the enzymes responsible for xylosylation and fucosylation, beta 1,2-xylosyltransferase and alpha1,3-fucosyltransferase, respectively [58]. The resulting double knockout strains were shown to be completely devoid of the allergenic sugar residues and were employed to synthesize several products of pharmaceutical value, including human VEGF [58], antibodies IgG1 [59] and IgG4 [60], and erythropoietin [61]. For all products analysed so far, over-glycosylation never was detected (G. Gorr, personal communication).

Further “humanization” of plant *N*-glycans comprises expression of a beta 1,4-galactosyltransferase, responsible for linking terminal galactose to mammalian *N*-glycans and lacking in plant genomes [62], [63]. This human-like galactosylation was also realised by “knockin” of the human galactosyltransferase gene in the xylosyltransferase and fucosyltransferase locus, respectively, from double knockout moss strains [32, 60].

The above mentioned glycan modifications already shifted the plant complex-type glycosylation very close to the human type. Still missing is the engineering of plant genomes in order to attach sialyl residues to the very ends of sugar chains as plants do not synthesize sialic acids [64]. While there was a report about detection of sialic acids in the model plant *Arabidopsis thaliana* [65] follow-up study proved that these were likely to be contaminations [66]. Sialic acid residues are linked to the very end of some human blood proteins, e.g., erythropoietin, and enhance their half-life in the blood circulation [67, 68]. However, antibodies, comprising the probably most interesting and largest group of biotech drugs in use and clinical development [69] have one conserved glycosylation site and show sialylation of only a small fraction of the attached *N*-glycan. Moreover, CHO cells, standard system for production of therapeutical antibodies, tend to undersialylate the recombinant protein [61]. Therefore, plant-based antibody production with appropriate glycosylation is a realizable task, which was demonstrated for moss recently [60].

Moreover, by glyco-engineering via targeted gene knockouts the quality of plant-produced antibodies can even be better than with traditional production hosts. The pharmacological efficiency of some antibodies was shown to be rather disappointing due to weak antibody-dependent cellular cytotoxicity (ADCC), an important effector function of antibodies. ADCC is mediated by receptor (FcγRIII) binding of IgG antibodies. The IgG–receptor-binding

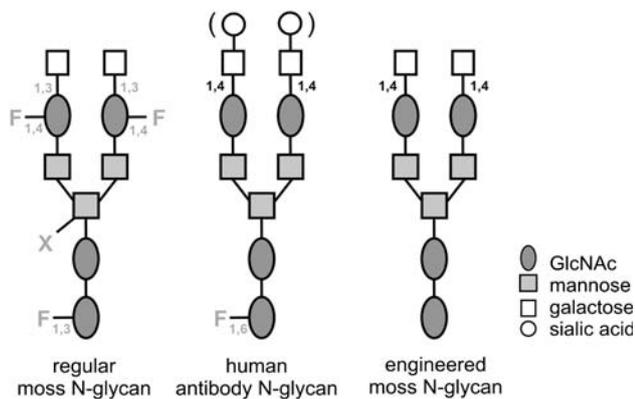


Fig. 3 Typical structures of antibody N-glycosylation. The sugar chains are linked to the amino acid sequence via the proximal GlcNAc residue. Unmodified moss glycan containing terminal galactose and fucose residues (*left*). Typical bisecting human antibody glycan (*middle*). Glyco-optimized moss N-glycan providing antibodies with improved ADCC (*right*). F fucose; X xylose. Sugars or linkages that may result in immunogenicity or low effector function are marked in grey

affinity was found to be increased in the absence of the human core fucose residue linked to the IgG N-glycan. Increased ADCC of recombinant antibodies produced in glyco-engineered plants was demonstrated for the aquatic plant *Lemna minor* as well as for *Physcomitrella* [59, 70]. A recombinant IgG1 antibody, produced in glyco-optimized moss strains (with missing core fucose) resulted in 40-fold enhanced ADCC activity compared to the parental antibody produced in mammalian cells [59], impressively demonstrating the suitability of moss to produce biopharmaceuticals with enhanced product quality (Fig. 3).

Conclusions

Moss bioreactors offer a safe and efficient scalable system to produce complex modified recombinant pharmaceuticals. Genome engineering and characterization of transgenic strains is eased by the recently finished moss genome sequencing. Optimization of culture conditions and genetic engineering of production lines via targeted gene replacement helped to enhance product yields and safety. Improved antibody function via glycan optimization makes the system even advantageous over currently used mammalian-based production systems disclosing the possibility to establish moss as an alternative system to currently used mammalian-based production.

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